



Transition canisters packaging to Tray Packaging – Grinnell, IA Plant

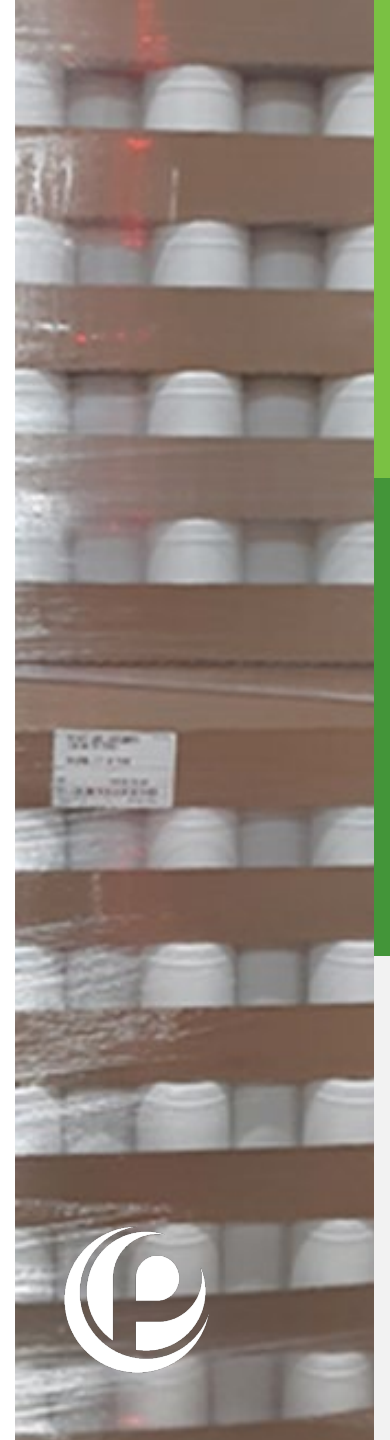
PARTNERS FOR THE LONG-TERM

Plant transition Date: January 1st, 2026



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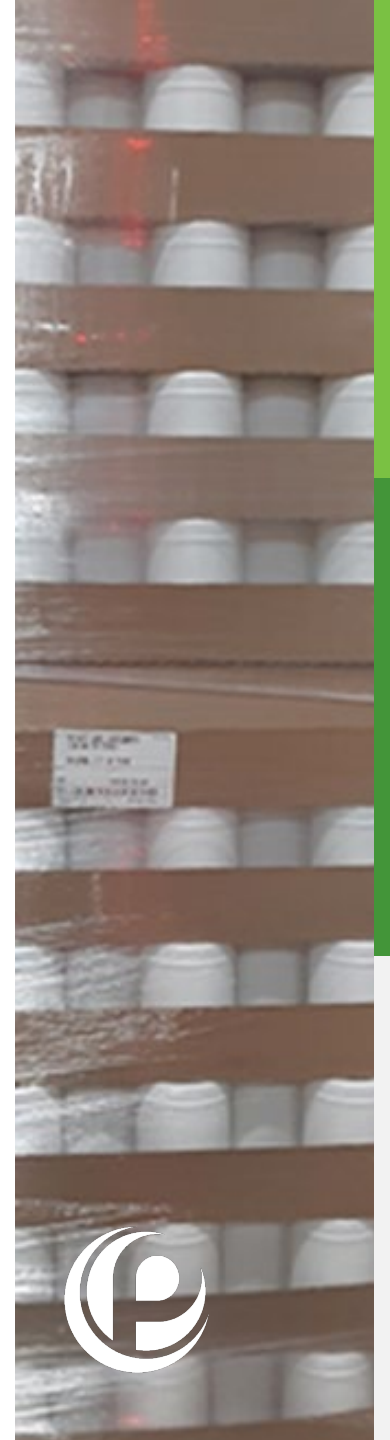


WHAT'S NEW?

Each order is stacked onto GMP-approved trays to maximize space utilization. Incorporating an extra tray splits the bundle, facilitating easier handling.

Our pack outs are being upgraded and designed to optimize efficiency, minimize environmental impact and further support our GreenLite™ sustainability initiatives.

These improvements will result in a greener, more efficient packaging solution that enhances your operations and better aligns with your values.



120 MM HDPE Canisters



120MM
Layer Configuration
Top View



Pallet Configuration
Example
Front View

120MM HDPE Canisters: Triple Lead (002) SP400 SP (702) - White

9 rows of 9 staggered, 81 pieces per layer

Item #	Size (ounce)	Pcs per layer	Layers per Bundle	Pcs per Bundle	Bundle per Pallet
032120-X02-501	32	81	13	1053	2
036120-X02-501	36	81	11	891	2
044120-X02-501	44	81	9	729	2
055120-X02-501	55	81	8	648	2
060120-X02-501	60	81	7	567	2
070120-X02-501	70	81	6	486	2
076120-X02-501	76	81	6	486	2
085120-X02-501	85	81	5	405	2
100120-X02-501	100	81	4	324	2
120120-X02-501	120	81	4	324	2



100 MM HDPE Canisters



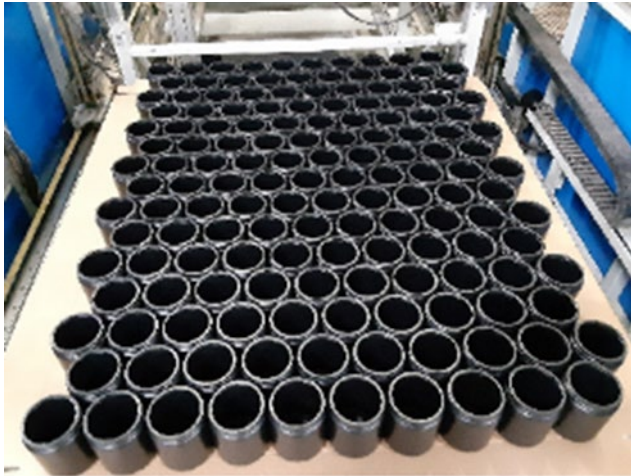
100MM
Layer Configuration
Top View



Pallet Configuration
Example
Front View

100MM HDPE Canisters - Standard Neck White					
11 rows of 11 staggered, 121 pieces per layer					
Item #	Size (ounce)	Pcs per layer	Layers per Bundle	Pcs per Bundle	Bundle per Pallet
020100-002-501	20	121	12	1452	2
032100-002-501	32	121	9	1089	2
040100-002-501	40	121	7	847	2
046100-002-501	46	121	6	726	2
052100-002-501	52	121	6	726	2
055100-002-501	55	121	5	605	2

89 MM HDPE Canisters – Label Panel Protector



89 MM
Layer Configuration
Top View



Pallet Configuration
Example
Front View

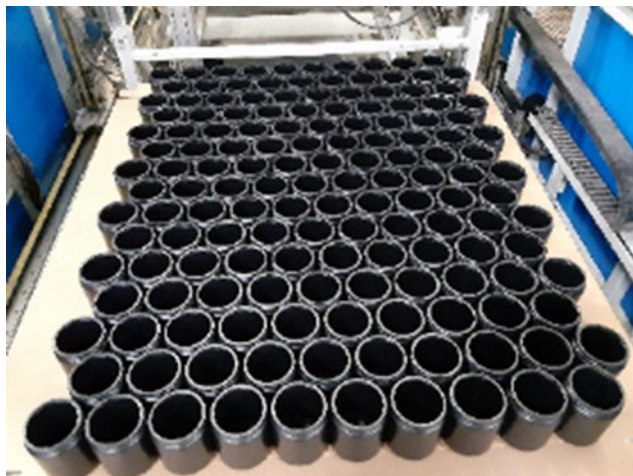
89MM HDPE Canisters - Standard Neck White Label Protector

12 rows of 12 staggered, 144 pieces per layer

Item #	Size (ounce)	Pcs per layer	Layers per Bundle	Pcs per Bundle	Bundle per Pallet
016089-002-501	16	144	12	1728	2
019089-002-501	19	144	11	1584	2
023089-002-501	23	144	10	1440	2
025089-002-501	25	144	8	1152	2
032089-002-501	32	144	7	1008	2
037089-002-501	37	144	6	864	2
038089-002-501	38	144	5	720	2



89 MM HDPE Canisters – Straight Wall



89 MM
Layer Configuration
Top View



Pallet Configuration
Example
Front View

HDPE Canisters					
89MM HDPE Canisters: Standard Neck					
<u>Straight Wall</u> White- MOQ Truckload Quantity					
12 rows of 12 staggered, 144 pieces per layer					
Item #	Size (ounce)	PCS per layer	Layers per pallet	Pcs per Pallet	Truckload Qty
89MM HDPE Canisters - White Standard Neck					
016089-G02-501	16	144	24	3456	103,680
019089-G02-501	19	144	23	3312	99,360
020089-G02-501	20	144	20	2880	86,400
023089-G02-501	23	144	18	2592	77,760
025089-G02-501	25	144	16	2304	69,120
040089-G02-501	40	144	14	2016	60,480



120 MM HDPE Towel Wipe Canisters



120MM
Layer Configuration
Top View



Pallet Configuration
Example
Front View

120MM Single Thread Canisters

9 rows of 9 staggered, 81 pieces per layer

Item #	Size (ounce)	PCS per layer	Layers per Bundle	Pieces per Bundle	Bundles per Pallet
055120-202-501	55	81	8	648	2
060120-202-501	60	81	7	567	2
070120-202-501	70	81	6	486	2
076120-202-501	76	81	6	486	2
085120-202-501	85	81	5	405	2
100120-202-501	100	81	4	324	2

120MM SNPT Canisters

9 rows of 9 staggered, 81 pieces per layer

Item #	Size (ounce)	PCS per layer	Layers per pallet	Pieces per Bundle	Bundles per Pallet
070120-102-501	70	81	6	486	2
076120-102-501	76	81	6	486	2
085120-102-501	85	81	5	405	2
100120-102-501	100	81	4	324	2



83 MM SNPT HDPE Towel Wipe Canisters



83 MM SNPT
Layer Configuration
Top View



Pallet Configuration
Example
Front View

83MM SNPT Canisters					
8 rows of 12 pieces, 11 pieces staggered. 184 pieces per layer					
Item #	Size (ounce)	PCS per layer	Pcs per Pallet	Bundles per Pallet	Total layers per pallet
031083-102-501	31	184	2024	1	11
MOQ Truck Load Quantity 60,720 pieces					



GALLON HDPE Canisters – Triple Lead



120 MM Gallon
Layer Configuration
Top View



Pallet Configuration
Example
Front View

120MM GALLON – Triple Lead Neck					
9 rows of 6 staggered, 54 pieces per layer					
Item #	Size (ounce)	PCS per layer	Pcs per Pallet	Bundles per Pallet	Total layers per pallet
128120-002-501	128	54	486	1	9



IT'S PART OF OUR **PRIORITY ONE COMMITMENT TO SERVICE:**

We continually work to add value and improve the services we provide;
therefore, we are introducing new changes to
Maximize the Shipping Capacity of Every Truckload

Immediate Benefits:

- *More Canisters per Truck*
- *Reduced Freight*
- *Smaller Warehouse Footprint*
- *No More Poly Bag Waste*
- *Decreased order frequency*
- *Improved Stability*

PRIORITYONE



THANK YOU

MAKE US YOUR GO-TO RESOURCE

Choose Priority Plastics to handle your immediate canisters and wipes solutions. We can ship quickly and easily all across the United States.

We offer a wide variety of neck sizes, finishes and capacities.

Your customers rely on you to deliver quality HDPE containers quickly and efficiently so their businesses keep running smoothly. We are here to help you build that trust and confidence. Click or scan one of the QR codes below to view more information about our canister and sizing availability.



83 mm neck size
HDPE Canister
15–31 oz



89 mm neck size
HDPE Canister
16–38 oz



100 mm neck size
HDPE Canister
20–55 oz



120 mm neck size
HDPE Canister
32–128 oz

